

# AOR STONE KEEL

A 25mm diameter bar with holes drilled in three positions for 2", 3" & above depending on the thickness of memorial base

## Traditional fixing with Cement

A 28mm hole is drilled centrally through the memorial base and foundation.  
 An 8mm hole is drilled in line with the 28mm hole at a distance of 35mm up from the bottom of the base on the back edge.  
 A groove is then cut centrally across the 28mm hole in the foundation.  
 This is to provide the slot for the pin to rest.

The foundation is laid and the memorial base is position so that the two 28mm holes line up.  
 The bar is driven through the two holes into the ground until level with top of memorial base.  
 The pin is then pushed along the groove in the foundation.  
 Continue to drive the bar further and push the pin to pass through the desired hole in the bar.  
 This will lock the base to the bar.  
 Alternatively the bar can be driven through the foundation into the ground and the memorial base positioned over the stone keel with the pin placed in the desired hole.

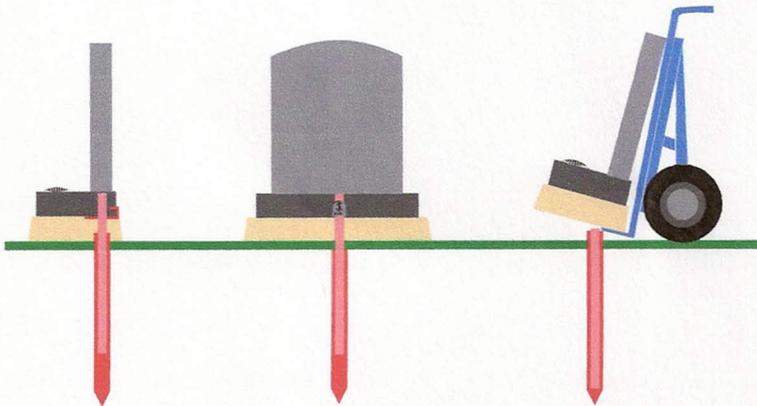
## Bolted System fixing

All holes are drilled in the same way as for cement fixing.  
 After laying the foundation, the base and pin are driven through the 28mm hole until the pin rests in the slot in the foundation.  
 The headstone with base attached is placed on the foundation and can ride on the bar until it locates in the hole.  
 It is then lowered gradually to rest on the foundation.  
 The pin is then knocked into the locating 8mm hole in the memorial base to lock the memorial to the foundation.

A small cap with the anchor symbol provides a neat finish indicating to the Local Authority and stone masons the the memorial has been erected using a N.A.M.M. approved ground anchor, this is placed over the 6mm protruding pin.

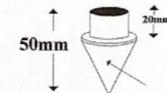
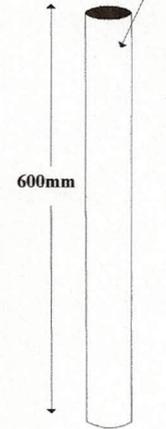
## Easy Removal on Concrete Rafts and Earth Graves

When erecting the memorial initially, a tube can be installed in the ground or the concrete raft to allow the bar to drop into.  
 A 35mm hole is bored in the foundation ( on earth graves ) or in the concrete raft to allow for the 33mm diameter tube.  
 When the time comes to remove the memorial for interment or additional inscription, the pin is removed and the bar will drop into the tube.  
 The headstone can then be removed with the foundation attached without jacking up the memorial.



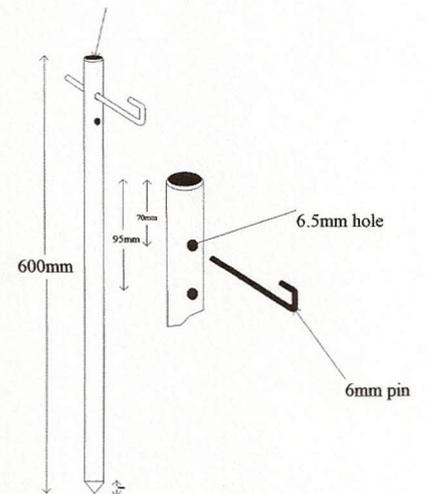
TUBE MADE OUT OF MILD STEEL FOR THE 25MM BAR TO DROP INTO FOR EASY REMOVAL OF MEMORIAL

33-35mm outside diameter with a 3mm wall



SMALL CONE TO SEAL END OF BAR

25mm diameter stainless steel bar



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